Plymouth ProMoly® 4130 Tubing

It's a Safe Choice



Joe Fitzpatrick, DSR Racing

Fabrication Shop Manager



Switching to ProMoly® is the least expensive thing we could do that has the greatest impact on driver safety.

Steve Kent, KPC Chassis



Owner

At KPC we use Plymouth ProMoly® exclusively in our chassis for the safety, consistency and performance our customers deserve.

Jake Hagopian, Driven Performance

President/Owner



Our goal is to provide our customers with a chassis that will not only perform well, but also keep our drivers safe. The quality of Plymouth ProMoly® ultimately provides these key factors in producing a winning race car!

Glen Bourne, ART Enterprises

Owner



You can't find anything better than ProMoly.®



Plymouth ProMoly® 4130 Tubing

- 1 REPEATABILITY
 - Consistent from order to order
 - Provides decreased set-up time and scrap for the fabricator

Resulting in better performance and more \$\$ in the Winners Circle!

- 2 PREDICTABILITY
 - Predictable and reliable fabrication every time
 - Tighter dimensional tolerances on OD & Wall from being cold drawn and stress relieved

Provides predictable finished product and consistent performance every time!

- 3 RELIABILITY
 - Higher physical properties for longer lasting superior performance
 - Produced in the U.S.A., Plymouth ProMoly® offers a 50 year track record of reliable American manufacturing and technical support

Provides reliable and predictable fabrication!

- 4 WELDABILITY
 - Superior surface finish benefiting the fabricator
 - Controlled Furnace Atmosphere produces a smooth surface to weld by minimizing decarburization issues

Saves \$\$ by reducing set-up and material prep time!

- 5 AVAILABILITY
 - Readily available at distribution locations throughout the U.S.A. with domestic production lead times measured in weeks not months

Product drawn in the USA!

PROMOLY SEAMLESS TUBING SIZE RANGE

OD: 0.125" - 2.250"

OD Tolerance: +/- 0.005" (up to 1.500" OD) to +/- 0.010" (above 1.500" OD)

Wall Range: 0.020" – 0.250"

Wall Tolerance: +/- 10% (ID's over 0.500") to +/- 15% (ID's under 0.500") **Specifications:** AMS 6360 (Also meets AMS-T-6736A, MIL-T-6736B)

Quality Assurance Certification: ISO/TS 16949:2009

It's a Seamless Decision.



RACING CLASSES SERVED

- Sprint Car
- Formula
- Rally Car
- Race Car
- Midget
- Funny Car
- Buggy
- DragsterStock Car
- Tractor Pull
- KartLate Model
- Pro-Crate

INDUSTRIES SERVED

- Automotive
- Industrial
- AircraftAgriculture
- MilitaryRacing
- Machine Tools
- Recreation

CONTRASTING PLYMOUTH PROMOLY® AGAINST THE AMS STANDARD

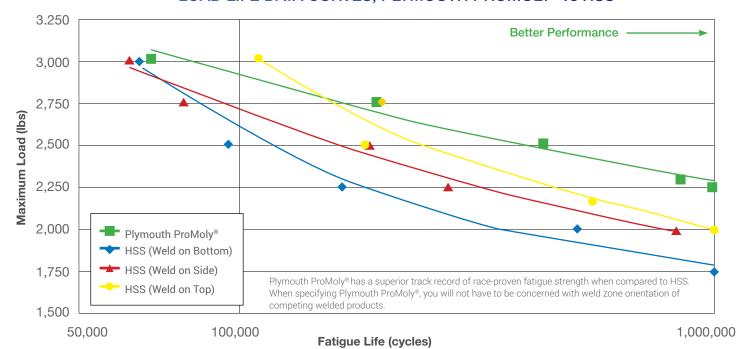
	AMS 6360	ProMoly®	HSS
Min. Yield Strength (psi)	75,000	95,000	100,000
Min. Tensile Strength (psi)	95,000	105,000	116,000
Min. Elongation in 2" (%)	10 -12%	15%	13%
Tube Type	Seamless	Seamless	Welded

Plymouth ProMoly® 4130 Seamless Cold Drawn Tubing is a steel grade containing the alloy elements of chromium and molybdenum to help achieve desirable strength levels to meet your needs. The consistency of the OD and wall makes set-up easier and minimizes set-up variation. The proprietary controls of the annealing process offer welders the benefit of a surface finish with minimal decarburization and oxidation, reducing weld area preparation time.

Available on request:

- Symmetrical and non-symmetrical shapes including round, square, hex, triangle, oval and streamline
- Intermediate sizes and lengths
- Material produced to other specifications
- Special mechanical properties

LOAD LIFE DATA CURVES, PLYMOUTH PROMOLY® vs HSS



Data Source: Westmoreland Mechanical Testing & Research, Inc., 2/2014. Any testing reaching 1,000,000 cycles was discontinued.